

Manion's

Wholesale Building Supplies



INTERIOR DOOR

PRODUCT CATALOG

ABOUT MANION'S MILLWORK

At Manion's Wholesale, millwork isn't just part of our product lineup — it's a point of pride. As a family-owned business with over 40 years of experience, we've built our reputation on reliability, quality craftsmanship, and strong relationships. From our locally manufactured doors and trim to a carefully curated catalog of top brands, we deliver the kind of selection and service our dealer partners rely on to meet the demands of today's builders, remodelers, and homeowners.

Manion's offers one of the most comprehensive millwork programs in the Upper Midwest. Our in-house capabilities allow us to maintain high standards across every product we produce — from precisely crafted interior doors to consistent, ready-to-install trim and stair parts. Every piece reflects our commitment to quality, attention to detail, and a deep understanding of what professionals need to deliver great results on the jobsite.

From concept to delivery, Manion's is your trusted millwork partner.



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Manion's
MILLWORK

INTERIOR DOORS



WOOD SPECIES

The wood species you choose greatly affects the look and performance of your interior millwork. As a natural product, wood displays unique characteristics - grain, color, and occasional knots - making every piece one of a kind. Oak and maple are strong, distinct-grained woods that stain beautifully for traditional styles. Pine's softer, knotty texture fits rustic or farmhouse designs. Poplar varies in tone, showing greens, browns, whites, and yellows from heartwood and sapwood differences. Knotty alder has warm reddish undertones with larger, open knots.

For a smooth, paint-ready surface, choose poplar. Each species differs in color, texture, and durability, so consider your style and space. Manion's Wholesale offers a range of options to fit your design and budget.



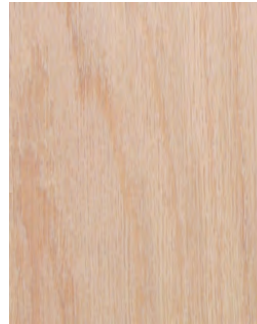
Knotty Alder



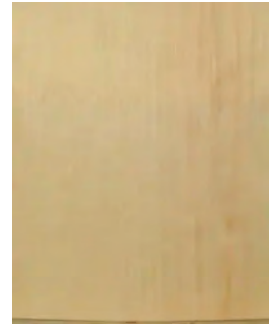
Maple



Poplar



Red Oak



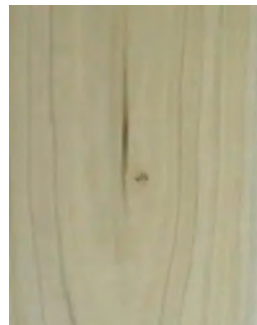
Clear Pine



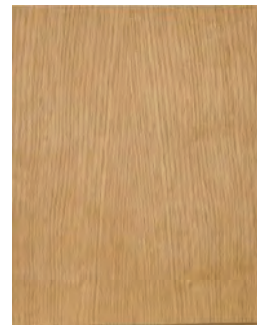
Knotty Pine



Rustic Maple



Rustic Poplar



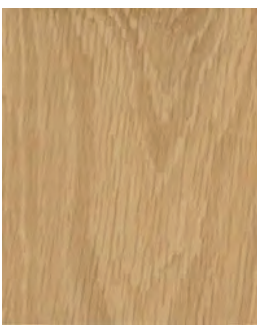
Rift Cut Red Oak



Rustic Red Oak



Clear Alder



White Oak



Rift Cut White Oak



1/4 Sawn White Oak



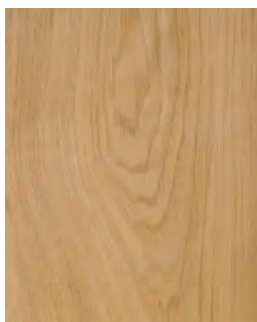
1/4 Sawn Red Oak



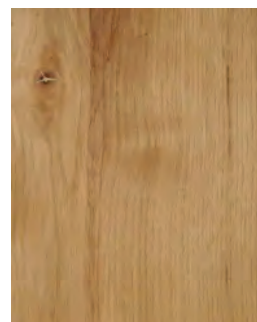
Cherry



Rustic Cherry



Hickory



Rustic Hickory



Walnut

DOOR SLAB PROFILES

Most doors available in Arch top and Cathedral top. All door styles are available in flat or raised panel. All doors also available in 1-3/8" or 1-3/4" thick.



DOOR SLAB PROFILES

↔ = Denotes Panels w/ Horizontal Grain



A BEAUTIFUL DOOR CAN HAVE A DRAMATIC LOOK IN ANY ROOM, ADDING ARCHITECTURAL DETAIL AND STYLE TO MAKE IT A FOCAL POINT.

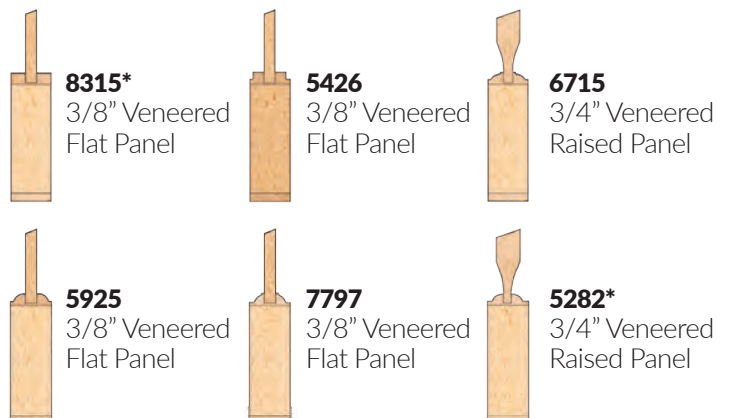
Koch door slabs utilize lag bolt construction which creates a secure joint between stiles and rails.

Koch doors provide a high quality door that is hand sanded and proudly made in the USA.



PANEL AND STICKING PROFILES

*Denotes standard stock profile



STOCK ITEMS DENOTED BY: O = OAK M = MAPLE POP = POPLAR KA = KNOTTY ALDER KP = KNOTTY PINE P = PINE PR = PRIMED

FRENCH DOOR PROFILES



1-LITE



SL-34-3L



SL-64



SL-65



SL-68



SL-80 10LVG



SL-80 15LVG



SL-646



SL-649



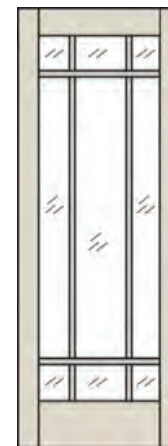
SL-649P



SL-8005



SL-806P



SL-809P



SL-2001



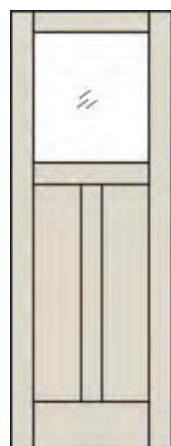
SL-2002



SL-2202



SL-3003



SL-3401



SL-3403



SL-3406



SL-4301

ALL DOOR STYLES ARE AVAILABLE IN FLAT OR RAISED PANEL.

STOCK ITEMS DENOTED BY: O = OAK M = MAPLE POP = POPLAR KA = KNOTTY ALDER KP = KNOTTY PINE P = PINE PR = PRIMED

FRENCH DOOR PROFILES



SL-15-LITE



SL-4504



SL-5205



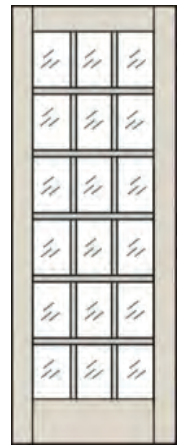
SL-8010



SL-8012-2W6H



SL-8012-3W4H



SL-8018



SL-8412



SL-8601



SL-8612



SL-80 KPT

French doors will brighten any room and contribute to a friendly, open feeling. These true divided-lite doors are built with individual panes of glass in the authentic French Door Manner.

Available in 1-3/8" and 1-3/4"
Raised or flat panel designs

DOOR GLASS OPTIONS



ACID ETCH



ARCTIC



AQUATEX



AUTUMN



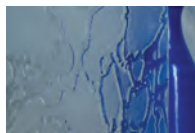
CHINCHILLA



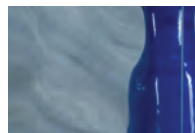
CONTORA



COTSWOLD



DELTA FROST



FLEMISH



GLUECHIP



MIRROR



MORISCO



OAK



P-516



RAIN



REEDED



TAFFETA



WARWICK



WATER



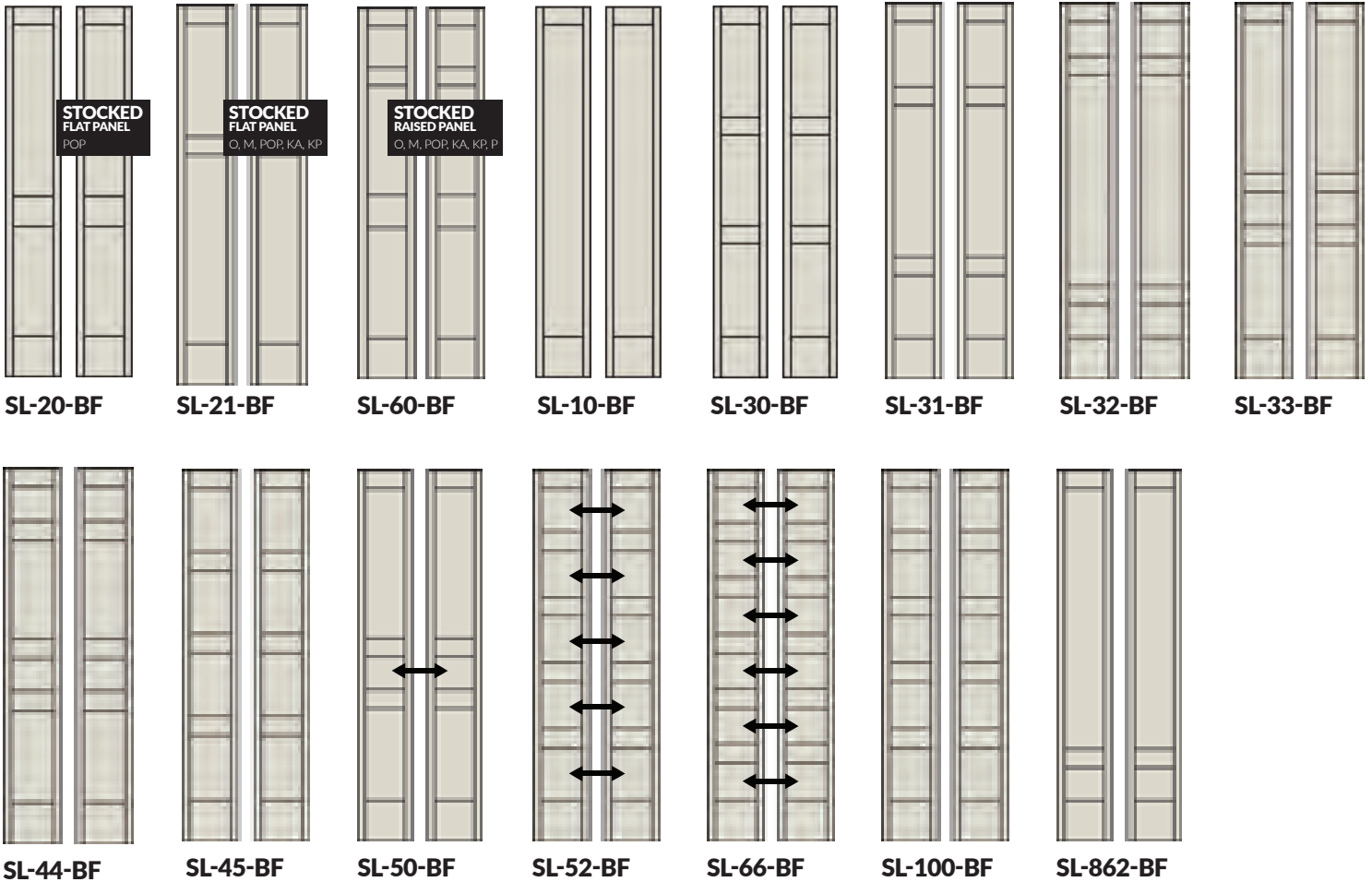
WHITE LAMI

BI-FOLDS & V-GROOVE DOORS

↔ = Denotes Panels w/ Horizontal Grain

BI-FOLD DOORS

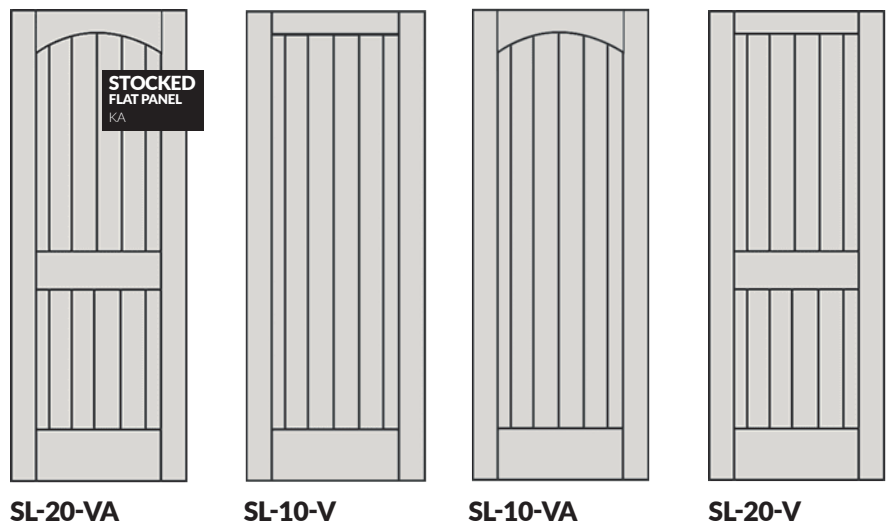
Bi-fold doors are available and styled to match our doors in appearance and built for comparable strength and durability.



V-GROOVE DOORS

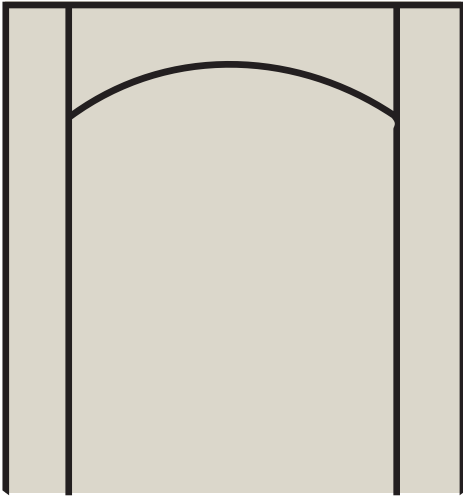
Our standard distance between V-Grooves is 3-1/2" starting at the center of the panel and repeating until we reach the edge of the panel. End panels will vary in size depending on the width of the door.

V-Groove doors are available in SL 1-3/8" and IM 1-3/4". They give you added design options and are available in most wood species.



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ARCH TOP DOORS



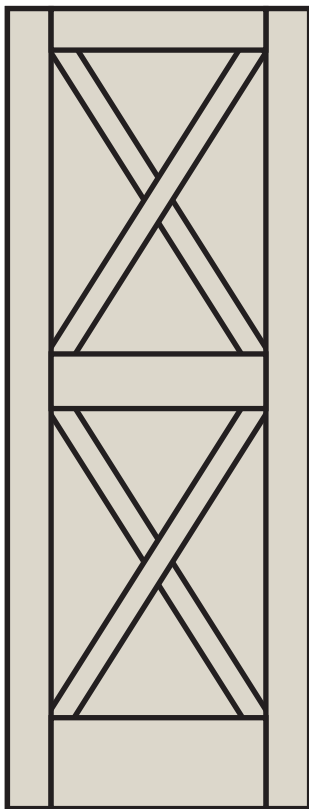
ARCH TOP:

The arch top door style features a curved top panel that adds character and warmth to any space. Its soft, traditional shape works well with a variety of wood species and finishes, making it a timeless choice for both rustic and refined design.

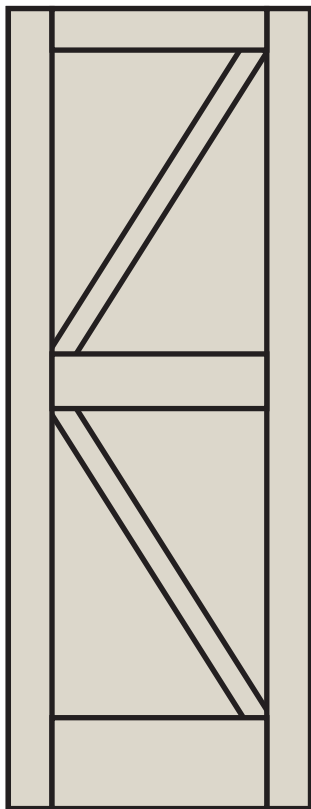


BARN DOORS

Barn doors are perfect for areas that do not have enough space for a swinging door. These doors are easy to install and can be a focal point in any room of your home.



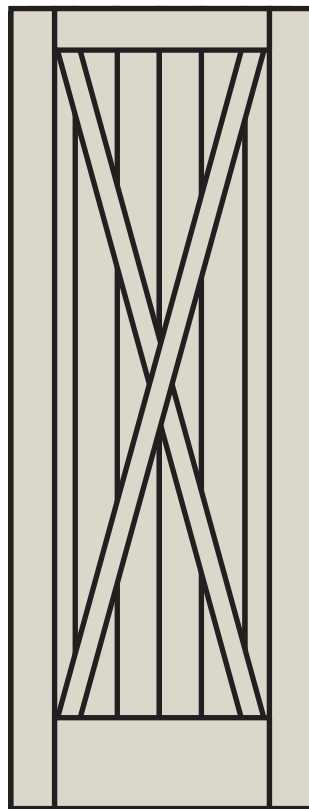
SL-20-DBLXBAR



SL-20-KBAR



SL-10-V-ZBAR



SL-10-V-XBAR



SL-20-DBLXBAR



SL-10-ZBAR



SL-20-KBAR



SL-10-XBAR

NOTE: WOOD IS A NATURAL PRODUCT - COLOR, GRAIN, AND FINISH MAY VARY SLIGHTLY FROM SAMPLES SHOWN AND BETWEEN WOOD SPECIES.

J-STYLE STRAP SYSTEM

- Load capacity of max. 200 lbs. per door
- Precision bearing rollers
- Pre-drilled track with 16" centers
- Top mount design



* = STOCKED ITEM

RUSTIC SERIES DOORS



**3-PANEL SHAKER
KNOTTY PINE***
(STOCKED IN FLAT PANEL)



SL-34 KNOTTY ALDER*
(STOCKED IN FLAT PANEL)



SL-20-A KNOTTY ALDER*
(STOCKED IN RAISED PANEL)



6-PANEL KNOTTY PINE*
(STOCKED IN RAISED PANEL)



SL-20 RUSTIC MAPLE



6-PNL KNOTTY ALDER



**2-PANEL VG PLANK
KNOTTY PINE**



**2-PANEL VG PLANK
KNOTTY PINE**

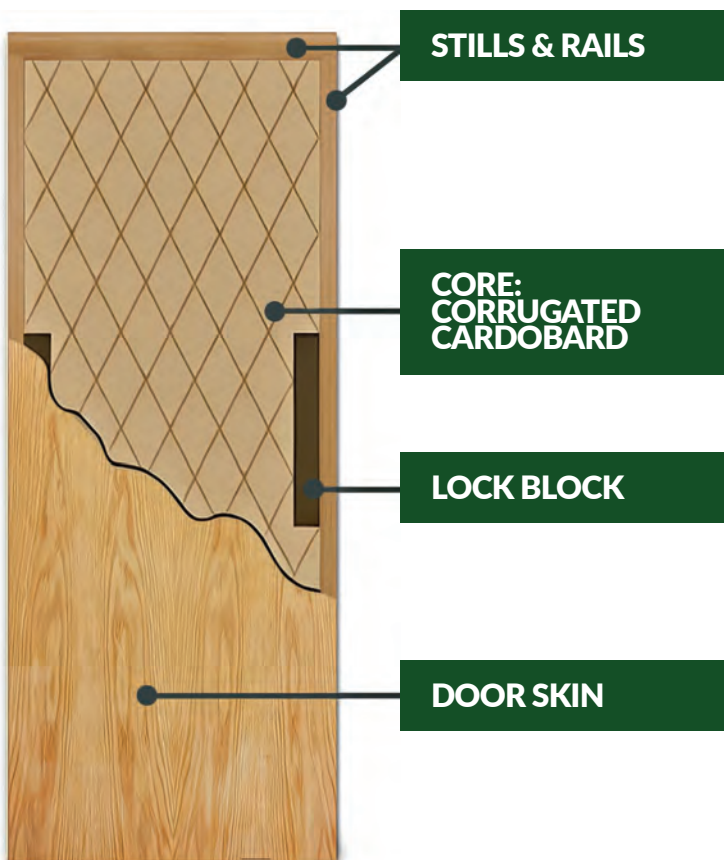
NOTE: Wood is a natural product - color, grain, and finish may vary slightly from samples shown and between wood species.

HOLLOW CORE DOORS



Hollow core doors are a practical and cost-effective choice for interior applications, offering a lighter weight alternative to solid core options. Their construction makes them easier to handle, install, and operate, while still providing a clean, smooth surface that can be painted or finished to match any décor.

Because they are less expensive, hollow core doors are an ideal solution for projects where budget is a priority without sacrificing style or function. The lighter construction makes them convenient for everyday use in bedrooms, closets, hallways, and other interior areas around your home.



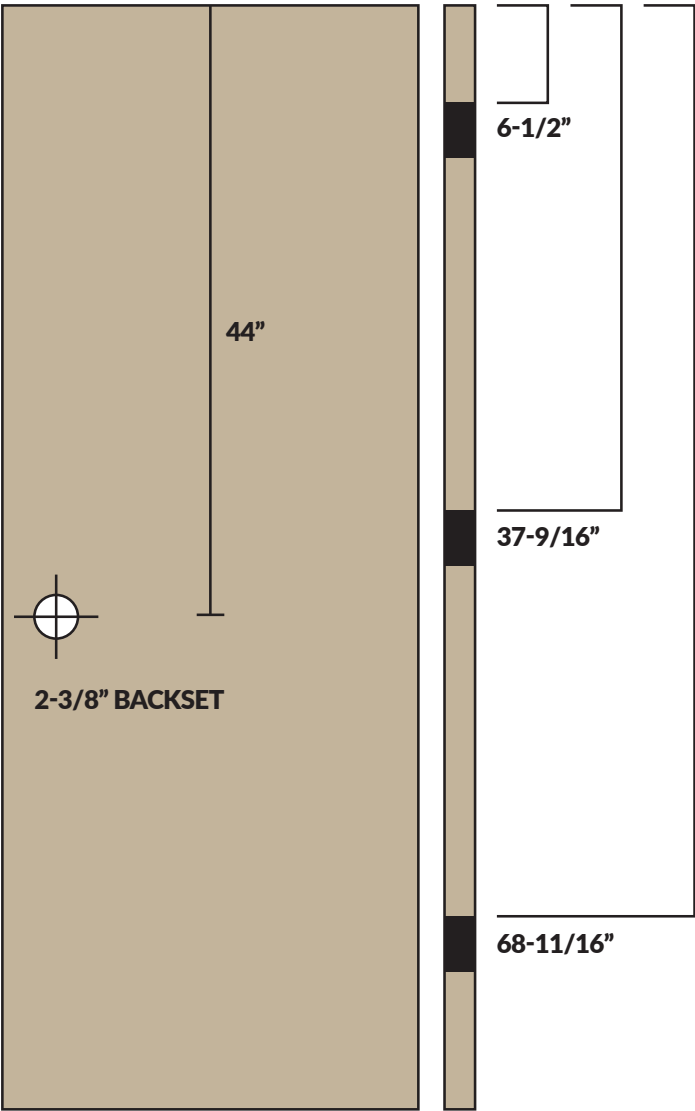
OAK FLUSH HOLLOW CORE DOORS

STOCKED IN THE FOLLOWING SIZES:

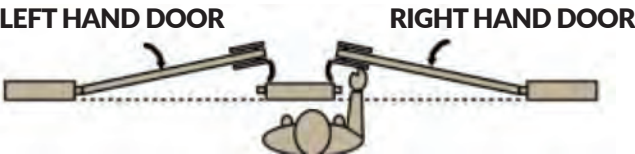
- 1/6 x 6/8 x 1-3/8
- 2/0 x 6/8 x 1-3/8
- 2/4 x 6/8 x 1-3/8
- 2/6 x 6/8 x 1-3/8
- 2/8 x 6/8 x 1-3/8
- 3/0 x 6/8 x 1-3/8
- 2/0 x 6/7 x 1-3/8 Bifold
- 2/6 x 6/7 x 1-3/8 Bifold
- 3/0 x 6/7 x 1-3/8 Bifold

DOOR SPECIFICATIONS/OPTIONS

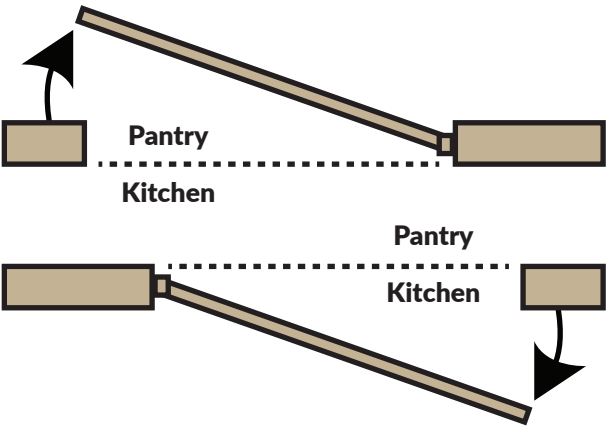
Hinge location from top of door to top of hinge



HANDING OPTIONS



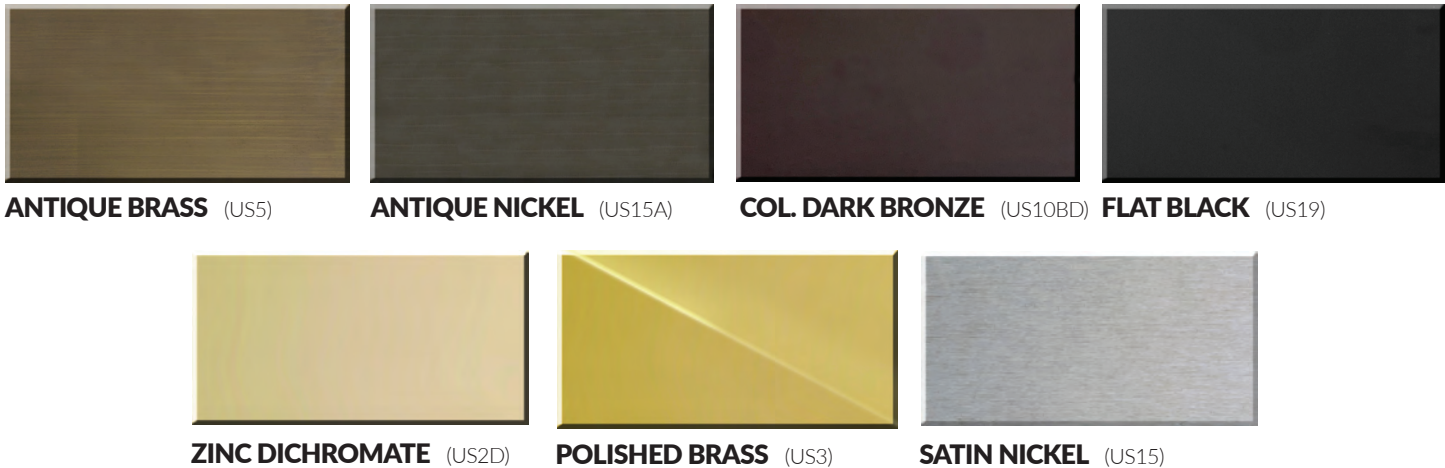
PANTRY SWING OPTIONS



DOUBLE DOOR CATCH OPTIONS



HINGE FINISH OPTIONS



POCKET DOORS



BUILT-UP POCKET DOOR FRAME (4-WHEEL) 1750 SERIES

A&F Wood 1750 Series 4-Wheel Built-Up Pocket Door Frames feature reinforced hardware for smooth, silent operation. Pre-assembled for simple installation with a range of sizes, options, and accessories, this frame saves space in style.

FEATURES

- Jump-proof V-groove aluminum track
- Reinforced with heavy-gauge steel stiffeners
- 4-wheel ball bearing hardware for smooth operation

View more details at:
<https://afwood.com/pocket-door-frames/>
or scan the code here!



CAVITY SLIDER® POCKET DOOR FRAME

The CS Cavity Slider® Pocket Door frame is a practical space-saving solution. It is easy to assemble, structurally robust, and accommodates both 4" and 6" framing.

Made from aluminum extrusions, it meets Type 1 construction code without any combustible materials. Perfect for residential and commercial projects, this versatile frame is ideal for maximizing space efficiency.

View more details at:
<https://www.cavitysliders.com/cavslider/cavity-slider-pocket-door-frame/>
or scan the code here!





Manion's
MILLWORK

MOULDINGS



HARDWOOD CASING

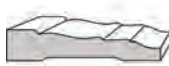
IN STOCK



F113
1/2" x 2-1/4"
O, POP



F115
1/2" x 2-1/4"
O, POP



F118
7/16" x 2-1/4"
O, POP



F134
9/16" x 2-1/4"
O, M, POP, KA



F156
13/32" x 2-1/4"
O, M, POP, KA



F1573
9/16" x 3-1/4"
O, M, POP, KA



F100
9/16" x 2-1/4"



F103
9/16" x 2-1/4"



F104
11/16" x 2-1/4"



F106
3/4" x 2-1/4"



F107
9/16" x 2-1/4"



F110
9/16" x 2-1/4"



F111
9/16" x 2-1/4"



F114
1/2" x 2"



F119
1/2" x 1-5/8"



F120
11/16" x 2-1/2"



F121
5/8" x 2-1/2"



F126
11/16" x 2-1/2"



F130
11/16" x 3-1/2"



F131
11/16" x 3-1/4"



F132
11/16" x 3-1/4"



F136
1/2" x 3-1/4"



F140
1" x 4-1/2"



F1410
5/8" x 3-1/2"



F1412
3/4" x 3-1/4"



F1413
5/8" x 3-1/4"



F1420
3/4" x 3-1/4"



F1422
3/4" x 3-1/2"



F1423
11/16" x 3-1/4"



F1430
3/4" x 3-1/4"



F1432
3/4" x 4"



F1433
5/8" x 3-1/2"



F1442
3/4" x 3-1/2"



F1443
9/16" x 3-1/4"



F1450
1-1/16" x 4-1/2"



F1514
11/16" x 3-1/4"



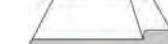
F160
11/16" x 3-1/4"



F161
11/16" x 3-1/4"



F1611
1/2" x 2 1/4"



F1613
9/16" x 3-1/4"



F1614
11/16" x 3-1/4"



F162
11/16" x 5-1/2"



F1624
11/16" x 3-1/4"



F163
11/16" x 3-1/4"



F1644
11/16" x 3-1/4"



F1654
11/16" x 3-1/4"



F169
11/16" x 3-1/4"



F169A
3/8" x 1-1/2"



F169B
3/8" x 1-1/2"

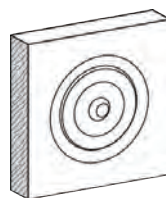


F174
9/16" x 2-3/8"

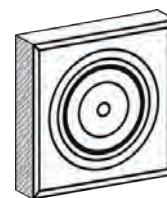


F178
9/16" x 2-3/8"

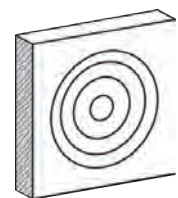
CORNER CASING BLOCKS



CCB312T
3/4" x 3-1/2"
STOCKED IN OAK



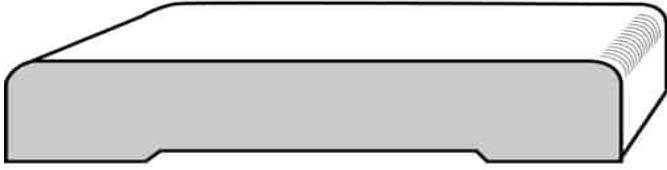
CCB3T
3/4" x 3"



CCB212T
3/4" x 2-1/2"
STOCKED IN OAK

HARDWOOD CASING & BACK BANDS

FLAT CASING



PROFILE # DIMENSIONS

F156 (O, M, POP, KA) **13/32" x 2-1/4"**

F1573 (O, M, POP, KA) **9/16" x 3-1/4"**

F1561 **7/16" x 2-1/2"**

F1562 **7/16" x 3"**

F1563 **7/16" x 3-1/4"**

F1564 **7/16" x 3-1/2"**

F1541 **1/2" x 2-1/4"**

F1542 **1/2" x 2-1/2"**

F1543 **1/2 x 3"**

F1544 **1/2" x 3-1/4"**

F1545 **1/2" x 3-1/2"**

F157 **9/16" x 2-1/4"**

F154 **9/16" x 2-1/2"**

F1572 **9/16" x 3"**

F1574 **9/16" x 3-1/2"**

F158 **11/16" x 2-1/4"**

F159 **11/16" x 2-1/2"**

F1582 **11/16" x 3"**

F153 **11/16" x 3-1/4"**

F1584 **11/16" x 3-1/2"**

F1585 **11/16" x 4"**

F1586 **11/16" x 4-1/2"**

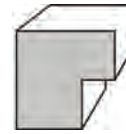
F1587 **11/16" x 5-1/2"**

F1588 **11/16" x 7-1/4"**

BACKBANDS



F1910
3/4" x 3/4"



F1915
3/4" x 7/8"



F1911
3/4" x 1"



F1916
3/4" x 1-1/8"



F194
3/4" x 1-1/16"



F195
11/16" x 1-1/16"



F196
1-1/4" x 1-1/16"



F1912
1" x 1-5/16"



F1932
1-1/8" x 1-1/2"



F197
3/4" x 1-3/16"

NO EASED EDGES



F1814
3/8" x 3-1/4"



F1815
1/2" x 3-1/4"



F2634
9/16" x 2-1/4"

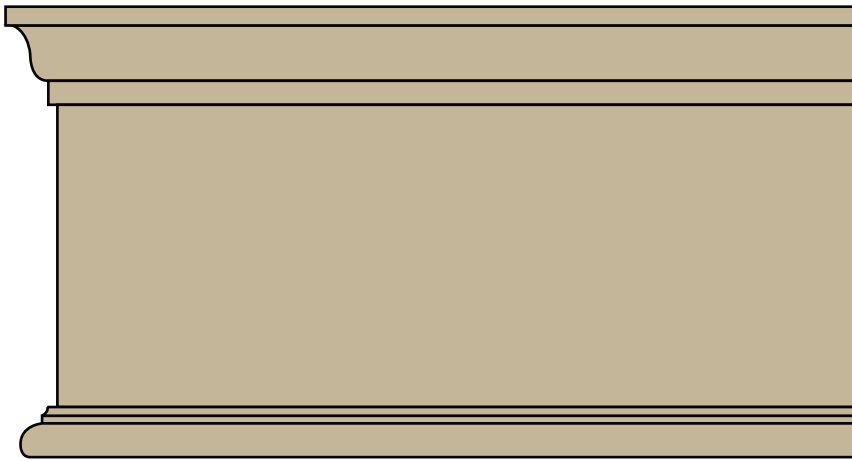
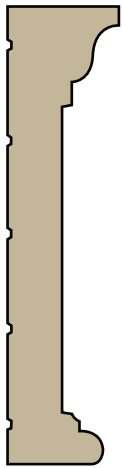


F1634
9/16" x 3-1/4"

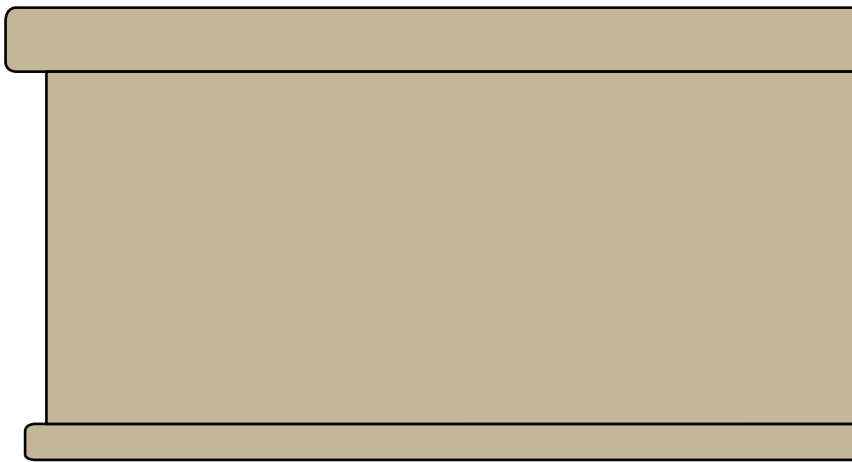
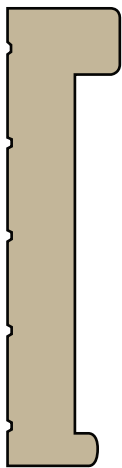


F1810
3/8" x 3-1/2"

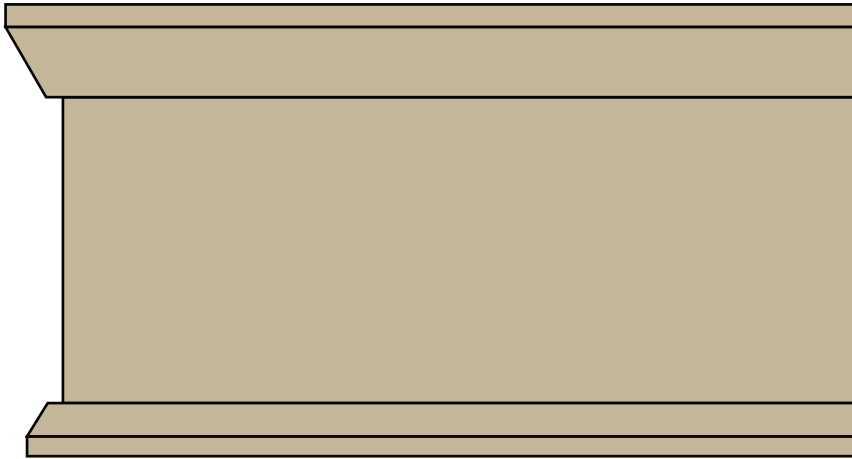
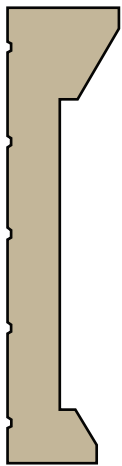
DOOR TOPPERS



F1855 COLONIAL ONE-PIECE TOPPER (1-1/4" x 5-1/4")



F1856 MISSION/EASED-EDGE ONE-PIECE TOPPER (1-1/4" x 5-1/4")



F1857 PRAIRIE ONE-PIECE TOPPER (1-1/4" x 5-1/4")

ADD A FINISHING TOUCH WITH DOOR TOPPERS

Complete the look of your interior doorways with our decorative door toppers—designed to elevate any room with timeless character and craftsmanship. Whether you're going for a classic, rustic, or contemporary aesthetic, these millwork accents bring added depth and architectural detail to your space. Available in a variety of wood species and profiles, our topper lineal boards are the perfect way to turn a simple opening into a standout feature.

HARDWOOD BASES

IN STOCK



F200
7/16" x 3/4"
O, M, POP, KA



F206
3/8" x 2-3/4"
O, POP



F217
3/8" x 3-1/4"
O, M, POP



F219
3/8" x 2-3/4"
O, M, POP, KA



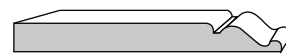
F225
7/16" x 4-1/4"
O



F2352
3/8" x 3-1/4"
O, M, POP, KA

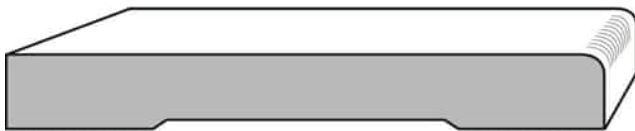


F2363
7/16" x 4-1/4"
O, M, POP, KA



F2979
7/16" x 4-1/4"
O, M, POP, KA

FLAT BASE



PROFILE # DIMENSIONS

F2352 (O, M, POP, KA) **3/8" x 3-1/4"**

F2363 (O, M, POP, KA) **7/16" x 4-1/4"**

F2350 **3/8" x 2-3/4"**

F2351 **3/8" x 3"**

F2353 **3/8" x 4-1/4"**

F236 **7/16" x 2-3/4"**

F237 **7/16" x 3"**

F238 **7/16" x 3-1/4"**

F2364 **7/16" x 5-1/4"**

F243 **1/2" x 3-1/4"**

F293 **1/2" x 5-1/4"**

F2440 **9/16" x 2-3/4"**

F2431 **9/16" x 3"**

F2439 **9/16" x 3-1/2"**

F2433 **9/16" x 4-1/4"**

F2434 **9/16" x 5-1/4"**

F2532 **11/16" x 3-1/2"**

F2533 **11/16" x 4-1/4"**

F2534 **11/16" x 5-1/4"**

F2535 **11/16" x 7-1/4"**



F202 - 7/16" x 2-3/4"



F203 - 7/16" x 3"



F204 - 7/16" x 3-1/4"



F205 - 3/8" x 2-5/8"



F207 - 3/8" x 3"



F208 - 3/8" x 3-1/4"



F213 - 9/16" x 3-1/4"



F2430 - 1/2" x 5-1/4"



F2432 - 5/8" x 7-1/4"



F2442 - 9/16" x 5-1/4"



F221 - 7/16" x 3"



F222 - 7/16" x 3-1/4"



F232 - 1/2" x 3-1/4"



F2410 - 1/2" x 5-1/4"



F2412 - 5/8" x 7-1/4"



F2420 - 1/2" x 5-1/4"



F2422 - 5/8" x 7-1/4"



F2644 - 9/16" x 5-1/4"



F2654 - 9/16" x 5-1/4"



F2800 - 9/16" x 5-1/4"



F2450 - 3/4" x 5-1/4"



F2514 - 9/16" x 5-1/4"



F261 - 5/8" x 5-1/4"



F2611 - 3/8" x 3-1/4"



F2614 - 9/16" x 5-1/4"



F2624 - 9/16" x 5-1/4"



F216 - 3/8" x 3"



F218 - 3/8" x 2-5/8"



F220 - 7/16" x 2-3/4"

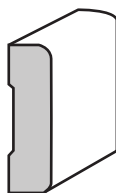
STOCK ITEMS DENOTED BY: O = OAK M = MAPLE POP = POPLAR KA = KNOTTY ALDER KP = KNOTTY PINE P = PINE PR = PRIMED

PINE & FIR MOULDINGS

ALL MOULDING
ON THIS PAGE
ARE STOCKED
BY MANION'S
IN PINE OR FIR!



STOP 857
3/8" x 1-1/4"



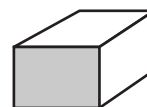
STOP L887 E2E
3/8" x 1-1/4"



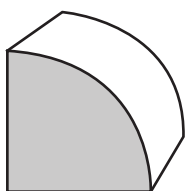
STOP 947
3/8" x 1-1/4"



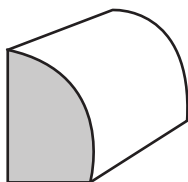
**SCREEN
MOULDING 142**
1/4" x 3/4"



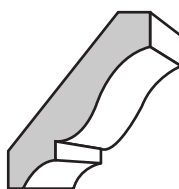
CHECK STOP 254
1/2" x 3/4"



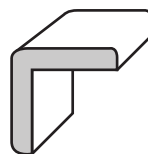
QUARTER ROUND
106 11/16" x 11/16"
108 1/2" x 1/2"



BASE SHOE 126
1/2" x 3/4"



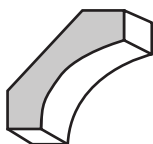
CROWN L51
9/16" x 3-1/4"



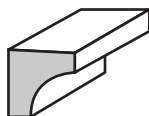
OUTSIDE CORNER
204 1-5/16"
205 1-1/8"
206 3/4"



BED MOULDING 74
9/16" x 1-3/4"



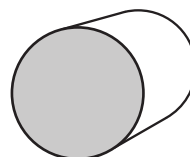
COVE 85
9/16" x 1-3/4"



COVE 100
11/16" x 11/16"



LATTICE
L265 1/4" x -1-3/4"
L267 1/4" x -1-3/8"
L268 1/4" x -1-1/8"



CLOSET POLE L233
1-1/4" Full Round
Fir



WALL RAIL 231
1-1/2" x 1-11/16"
Fir

BASEBOARD



L634
7/16" x 3"



L724
7/16" x 3"

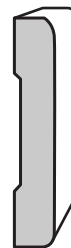


L433 E2E
7/16" x 3-1/4"

CASING



324
11/16" x 2-1/4"



473 E2E
9/16" x 2-1/4"



366
11/16" x 2-1/4"

PRIMED MOULDINGS



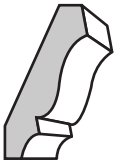
FJ BRICK 180
1-1/4" x 2"



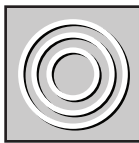
STOP 947
3/8" x 1-1/4"



STOP L887 E2E
3/8" x 1-1/4"



CROWN L48
9/16" x 4-1/4"



**BULLSEYE
ROSETTE
1400** 7/8" x 2-3/4"



**FJ HOOK
STRIP 432**
9/16" x 3-1/2"

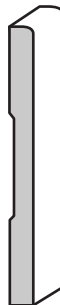
BASEBOARD



L634
7/16" x 3"



P813
9/16" x 5-1/4"



L514 E1E
9/16" x 5-1/4"

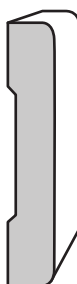
CASING



L356
11/16" x 2-1/4"



L444
11/16" x 3-1/4"



E412
11/16" x 3-1/2"

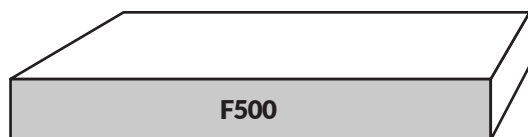
ALL MOULDING
ON THIS PAGE
ARE STOCKED
BY MANION'S
PRIMED!

L634

444

MISCELLANEOUS MOULDINGS

MULL CAP

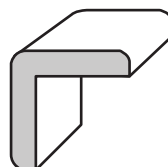


- F500A** - 1/4" x 1-1/4" O, M, POP, KA
- F500B** - 1/4" x 1-1/2"
- F500C** - 1/4" x 1-3/4"
- F500D** - 1/4" x 2" O, M, POP, KA
- F500F** - 1/4" x 2-1/2"
- F500H** - 1/4" x 3"
- F500I** - 1/4" x 3-1/2"
- F500J** - 1/4" x 4" O, M, POP, KA
- F500K** - 1/4" x 4-1/2"
- F500L** - 1/4" x 5"
- F500N** - 1/4" x 6"

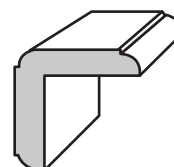
OUTSIDE CORNER



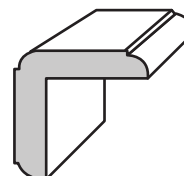
F651
3/4" x 3/4"
O



F652
1-1/16" x 1-1/16"
O



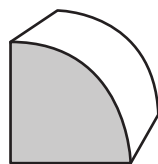
F655
1-1/16" x 1-1/16"



F656
1-5/16" x 1-5/16"



QUARTER ROUND

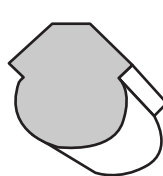


F661
3/4" x 3/4"
O

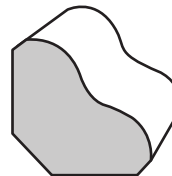


F662
1/2" x 1/2"

INSIDE CORNER

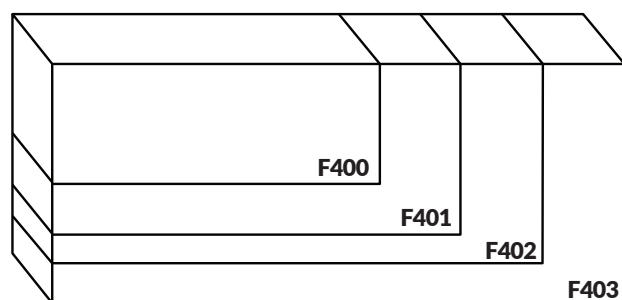


F667
3/4" x 3/4"

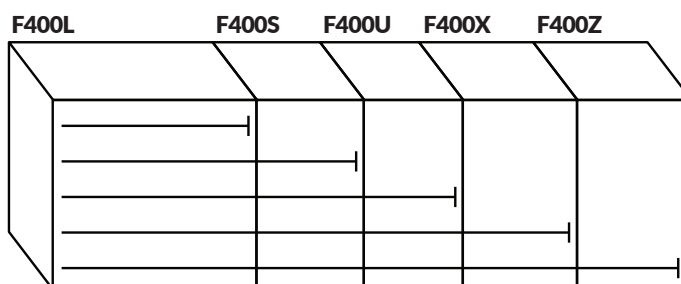


F660
9/16" x 1-1/8"

SOLID S4S BOARDS



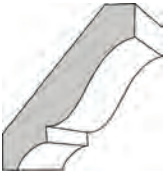
- F400** - FOR 3/4" THICK
 - F401** - FOR 1-1/16" THICK
 - F402** - FOR 1-1/4" THICK
 - F403** - FOR 1-1/2" THICK
- WIDTHS UP TO 11-1/4"



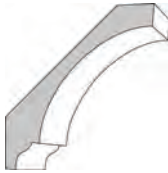
- F400S** - 3/4" x 5-1/2" O, M, POP, KA
- F400U** - 3/4" x 7-1/4" O, M, POP, KA
- F400X** - 3/4" x 9-1/4" O, M, POP, KA
- F400L** - 3/4" x 3-1/2" O, POP
- F400Z** - 3/4" x 11-1/4"

CROWNS & COVES

CROWN MOULDING



F610
11/16" x 3-7/16"
O, M, POP, KA



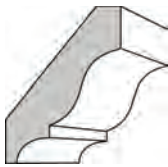
F613
1-1/16" x 5-3/8"



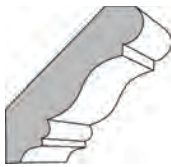
F612
3/4" x 4-9/16"



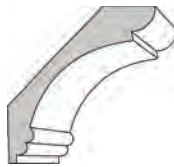
F614
11/16" x 4-1/4"



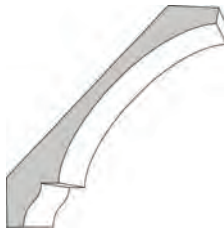
F608
9/16" x 2-1/4"



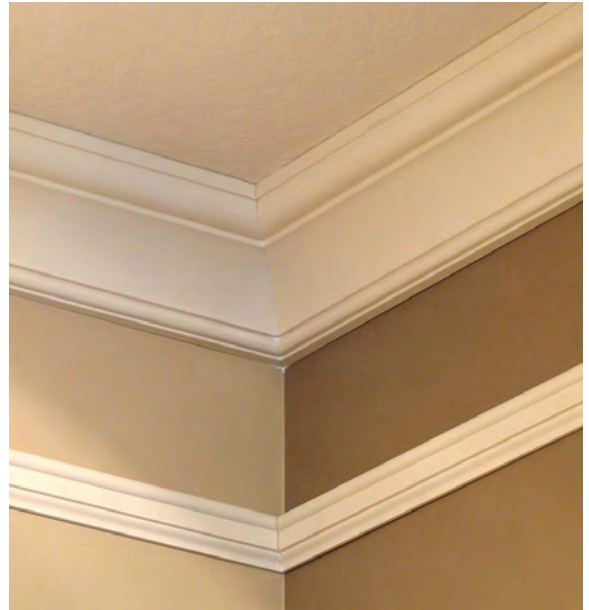
F618
3/4" x 3"



F611
3/4" x 3-5/8"



F641
1-1/16" x 7-1/4"



COVE MOULDING



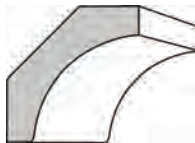
F600
1/2" x 1/2"



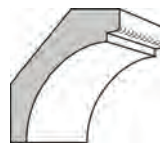
F601
3/4" x 3/4"
O, M, POP, KA



F602
3/4" x 1-1/4"



F605
9/16" x 1-3/4"



F606
9/16" x 2"



STOCK ITEMS DENOTED BY: O = OAK M = MAPLE POP = POPLAR KA = KNOTTY ALDER KP = KNOTTY PINE P = PINE PR = PRIMED

EZ BEAM SYSTEM

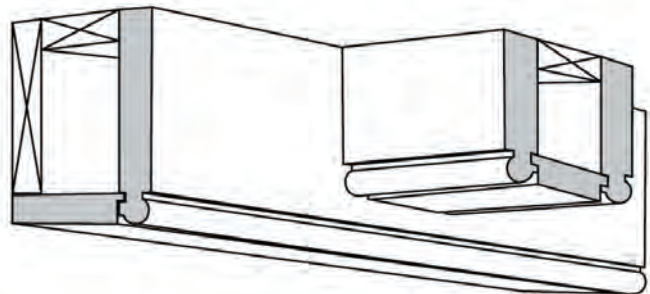


FERCHE
EZ BEAMS

Like all classic beauty, the beauty of the Ferche EZ BEAM interlocking ceiling beam design is based on the principle of simplicity. Simple, classic-beam design. Simple, user-friendly installation.

Key to EZ BEAM's simplicity is the interlocking design. This interlocking feature ensures a failsafe registration of parts, and provides the nailing channel through which the parts are fastened. Once filled, the nail holes will be virtually invisible. EZ Beam makes installation as easy to understand as it is to accomplish. You'll take great pride in the finished job. No major remodeling. No weeks-on-end of unlivable workspace.

Adding the EZ BEAM system to your home is a simple, beautiful way to add value, charm and a rich sense of quality to any living space. Whatever the species, a Ferche EZ Beam system will add distinction and visual impact to any room. Beautifully simple!



CLASSIC BEAM-DESIGN. CLASSIC BEAUTY, AND EASY-TO-INSTALL.

EZ BEAM components are available in a variety of heights, widths, and wood species.

Standard heights are:

- 3/4" x 3-1/2"
- 3/4" x 5-1/2"
- 3/4" x 7-1/4"
- 3/4" x 9-1/4"

Standard widths are:

- 3/4" x 3-1/2"
- 3/4" x 5-1/2"



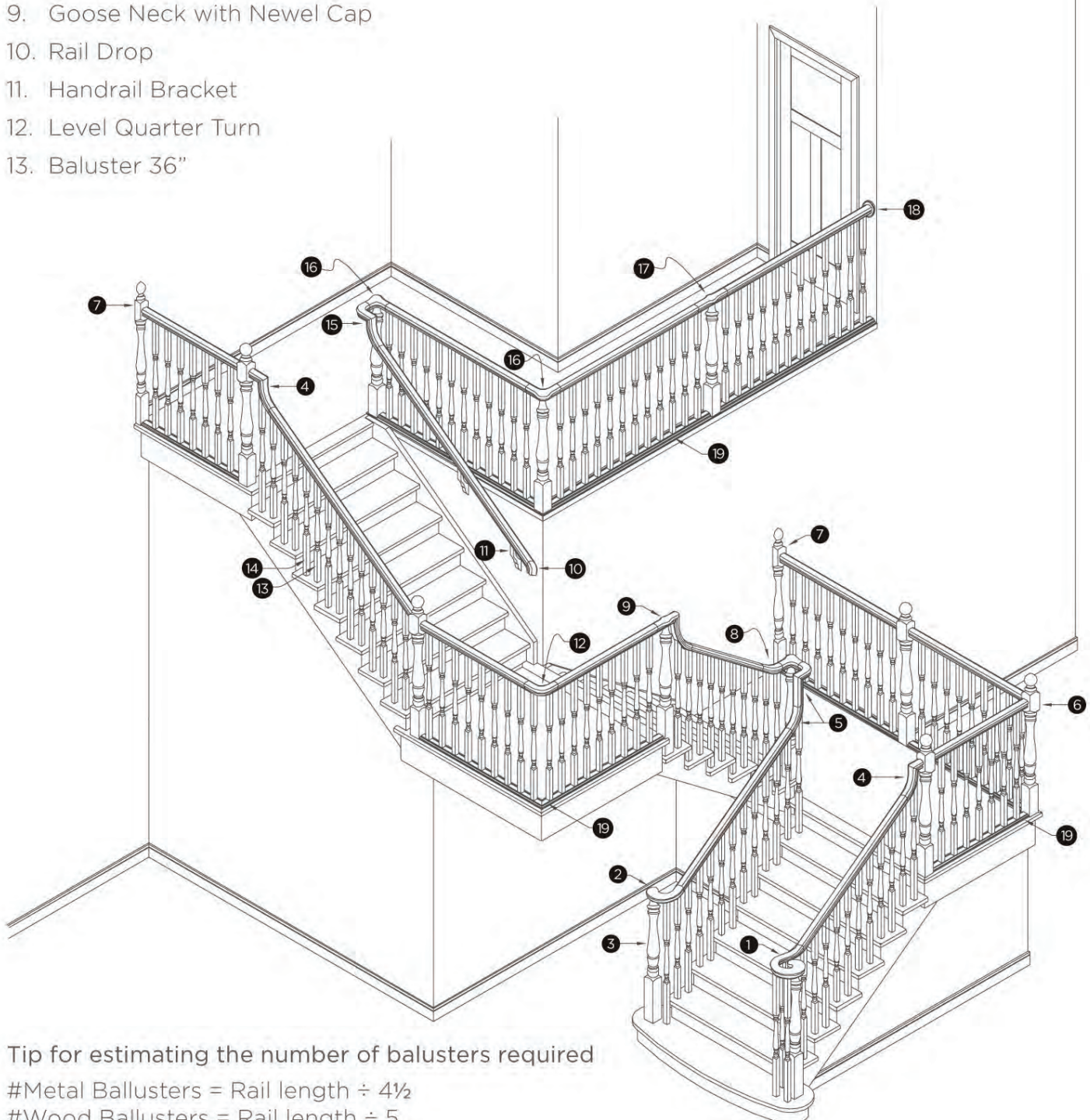
Manion's
MILLWORK

STAIR PARTS



STAIR ANATOMY

1. Volute with Easement
2. Turn-Out Easement with Newel Cap
3. Dowel Top Newel Post
5. Goose Neck with L.H. Quarter Turn
6. Ball Top Newel Post
7. Half Newel Post
8. Up Easement
9. Goose Neck with Newel Cap
10. Rail Drop
11. Handrail Bracket
12. Level Quarter Turn
13. Baluster 36"
14. Baluster 42"
15. Goose Neck Quarter Turn
16. Level Quarter Turn with Newel Cap
17. Newel Cap with 2 Rail Outlets
18. Oval Rosette
19. Sub Rail c/w Fillet



Tip for estimating the number of balusters required

#Metal Ballusters = Rail length ÷ 4½

#Wood Ballusters = Rail length ÷ 5

NEWELS



**4001 S4S
W/ CHAMFER**
3-1/2" x 56"
O, M, POP, KA, KP



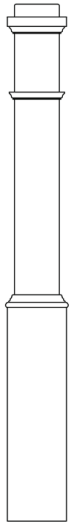
**4111 S4S
W/ CHAMFER**
3" x 56"
O, M, POP, KA, KP



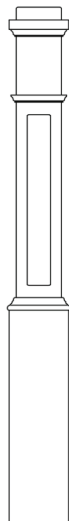
4075 BOX NEWEL
3-1/2" x 56"
O, M, POP, KA, KP



**4075S BOX
NEWEL
W/ SLEEVE**
4-1/2" x 56"
O, M, POP, KA, KP



**4091 BOX
NEWEL
W/ SLEEVE**
6-1/4" x 56"
O, M, POP, KA, KP



**4091 TFP BOX NEWEL
& SLEEVE W/
TRADITIONAL
FLAT PANEL**
6-1/4" x 56"
O, M, POP, KA, KP



**4500 STARTING
NEWEL W/
BALL TOP**
3-1/2" x 48"
O, M, POP, KA, KP

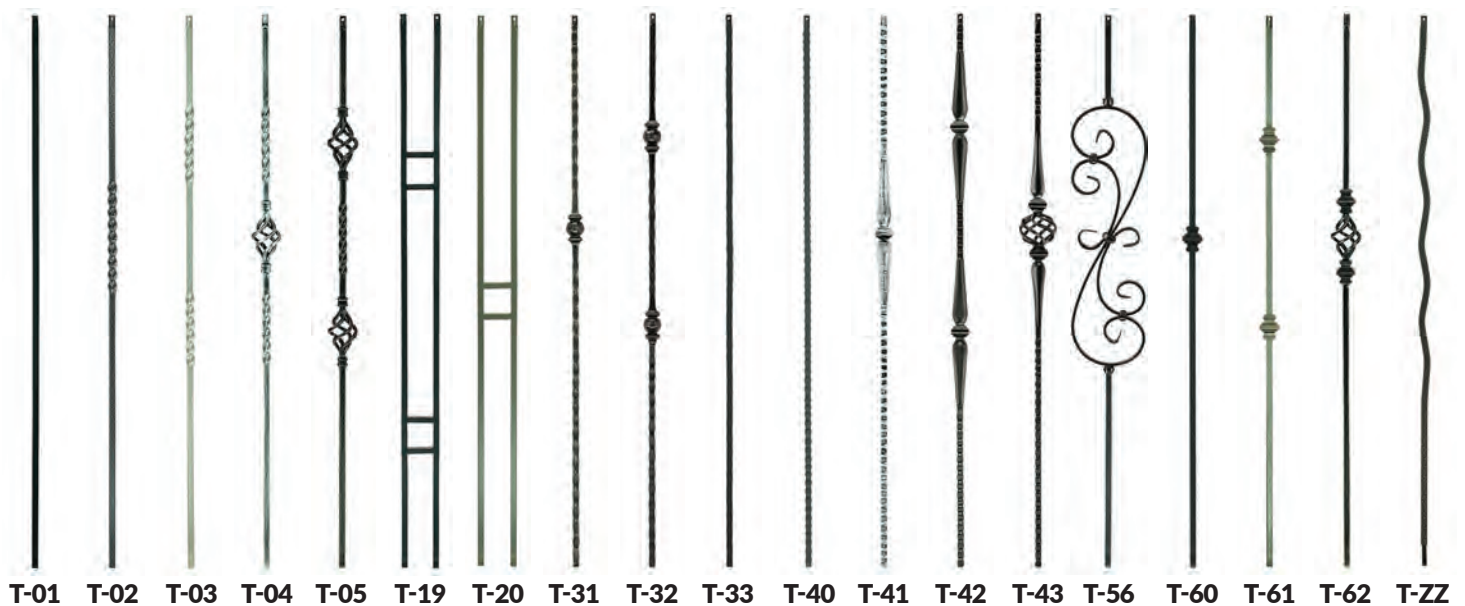


**4502 STARTING
NEWEL W/
BALL TOP**
3-1/2" x 56"
O, M, POP, KA, KP



**4503 LANDING
NEWEL W/
BALL TOP**
3-1/2" x 56"
O, M, POP, KA, KP

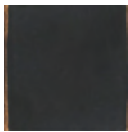
BALUSTERS



All metal baluster stocked in Satin Black and Rubbed Copper:



Satin Black

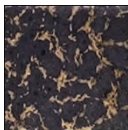


Rubbed Copper

Profiles also available in:



Silver Vein



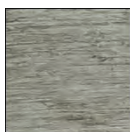
Copper Vein



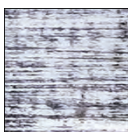
Pewter



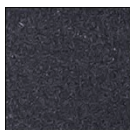
Rubbed Bronze



Nickel



Antique Nickel



Wrinkle Black



FLAT SHOE WITH SCREW SH900

- RUBBED COPPER
- SATIN BLACK

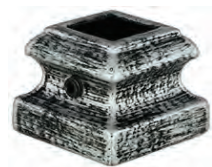
(SHOWN IN SATIN BLACK)



SLANT SHOE WITH SCREW SH904

- RUBBED COPPER
- SATIN BLACK

(SHOWN IN NICKEL)



FLAT SHOE H WITH SCREW SH901

- RUBBED COPPER
- SATIN BLACK

(SHOWN IN ANTIQUE NICKEL)



SLANT SHOE H WITH SCREW SH905

- RUBBED COPPER
- SATIN BLACK

(SHOWN IN RUBBED COPPER)



BALUSTER BALJACK

Scan the code here to view all metal baluster options:



WOODEN BALUSTERS:



5060

1-1/4" x 1-1/4" x 36"
O, M, POP, KA, KP



5360

1-3/4" x 1-3/4" x 36"
O, M, POP, KA, KP



5005

1-3/4" x 1-3/4" x 36"
O, M, POP, KA, KP

RAIL COMPONENTS



**6210 HANDRAIL
(NO PLOW)**
2-5/8" x 2-3/8"
O, M, POP, KA, KP



**6210P HANDRAIL
1-3/4" PLOW**
2-5/8" x 2-3/8"
O, M, POP, KA, KP



**6010 HANDRAIL
(NO PLOW)**
2-1/4" x 2-3/8"
O, M, POP, KA, KP



**6010P HANDRAIL
1-1/4" PLOW**
2-1/4" x 2-3/8"
O, M, POP, KA, KP



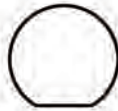
**6770 HANDRAIL
(NO PLOW)**
2-1/4" x 1-5/8"
O, M, POP, KA, KP



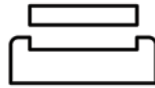
**6770P HANDRAIL
1-1/4" PLOW**
2-1/4" x 1-5/8"
O, M, POP, KA, KP



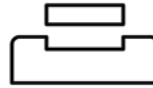
**6770P1 HANDRAIL
1-3/4" PLOW**
2-1/4" x 1-5/8"
O, M, POP, KA, KP



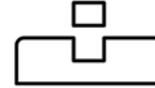
**901 WALL RAIL
(NO PLOW)**
1-5/8" x 1-3/4"
O, M, POP, KA, KP



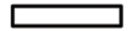
**6001S SHOE RAIL
1-3/4" PLOW**
2-3/8" x 3/4"
O, M, POP, KA, KP



**6000S SHOE RAIL
1-1/4" PLOW**
2-3/8" x 3/4"
O, M, POP, KA, KP



**6002S SHOE RAIL
1/2" PLOW**
2-3/8" x 3/4"
O, M, POP, KA, KP



**6007
1-3/4" FILLET**
1-3/4" x 3/8"
O, M, POP, KA, KP



**610/
1-1/4" FILLET**
1-1/4" x 3/8"
O, M, POP, KA, KP



**6207
1/2" FILLET**
1/2" x 3/8"
O, M, POP, KA, KP



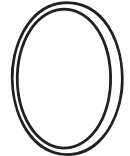
**3001 1" FLAT
TAPERED PLUG**
O, M, POP, KA



**30012 1/2" FLAT
TAPERED PLUG**
O, M, POP, KA



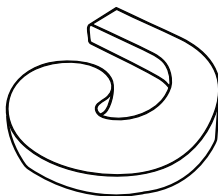
**3012
1/2" BUTTONS**
O, M, POP, KA, KP



**7037 OVAL
ROSETTE**
4" x 5-3/4"
O, M, POP, KA, KP



**7033 RECTANGLE
ROSETTE**
4-1/4" x 6"
O, M, POP, KA, KP



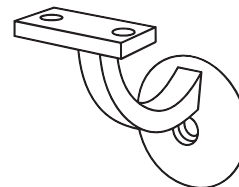
**WSW609
7" CENTER TO
CENTER**



**WS420
EASEMENT UP**



**WS420 LEVEL
QUARTER TURN**



**3003 HANDRAIL
BRACKET**
IN STOCK:
SATIN BLACK
SATIN NICKEL
BRIGHT BRASS
ANTIQUE BRASS
OIL RUBBED BRONZE

STAIR TREADS & RISERS



**8070MR-RH-48 OR 8070MR-RH-48
MITERED TREAD (RH OR LH)**

1-1/32" x 11-1/2" x 48"
O, M



8070 TREAD

1-1/32" x 11-1/2"
60" x 11-1/2" - O
48" x 11-1/2" - O, M



8078 RISER

3/4" x 7-1/2"
60" x 7-1/2" - O
48" x 7-1/2" - O, M



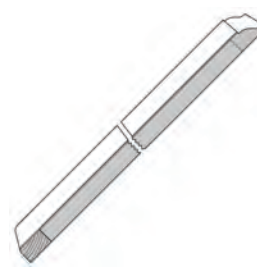
**F988 LANDING
TREAD**

1-1/16" x 5-1/2"
RANDOM LENGTHS
O, M, POP, KA



F995 SKIRT BOARD

7/16" x 9-1/4"
10', 16', 18' - O, M, POP, KA
10', 16' - KP



F996 SKIRT BOARD

7/16" x 9-1/4"
10', 16', 18' - O, M, POP, KA
10', 16' - PR



8172 TREAD CAP

1/2" x 5-1/4"
O, M, POP, KA



8176 RISER CAP

1/2" x 5-1/4"
O, M, POP, KA



**8171-RH OR 8171-LH
TREAD CAP (RH OR LH)**

1/2" x 5-1/4" x 17"
O, M, POP, KA



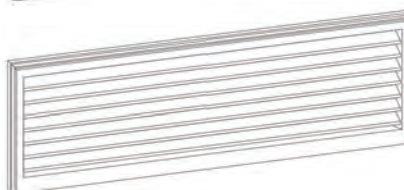
CARE16

8" x 16"
EASED EDGE - 3 SIDES



CARE24

8" x 24"
EASED EDGE - 3 SIDES



CARE32

8" x 32"
EASED EDGE - 3 SIDES



**HARFP SURFACE MOUNT
W/ REGULATOR**

4-3/4" x 14-1/2"

ACCESSORIES



FU-6282 EZLOCK FASTENER

Use to mount 3" to 3-1/2" newel posts on finished and unfinished floor surfaces. Mounting plate has holes for center or off-center post placement.

Package includes:

- 1 - 3/16" x 4-5/8" steel plate
- 13 - #10 x 2-1/2" wood screws



FU-6286 DOWEL LOCK FASTENER

Use to mount round newel posts and balusters on starting steps with volutes or turnouts. Simple method to mount the post after the starting step is installed - no access from below is needed. Attach balusters with dowel screws to avoid stress cracks on radius edge.

Package includes:

- 1 - 1/4" x 3-1/2" dowel screw with center stop
- 6 - 1/4" x 2-1/2" dowel screws

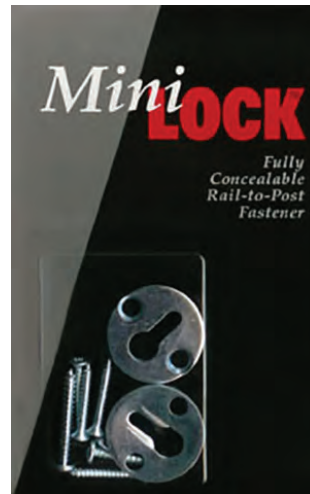


FU-6284 THREAD LOCK FASTENER

Use to mount newel posts on finished and unfinished floor surfaces. The split bolt system makes it easy for universal applications.

Package includes:

- 1 - 1/2" x 5-1/2" with 3/8" ID hex head
- 1 - 3/8" x 5" threaded rod
- 1 - 3/8" serrated flange hex nut
- 1 - Steel radius washer
- 1 - 1-1/2" reversible oak/beech wood plug



FU-6287 MINI LOCK FASTENER 2/PACK

Use to fasten handrail to newel post for a fully concealable installation. Use to join mitered/angled railings and other fittings for factory tight joints.

Package includes:

- 2 - 1-1/4" diameter x 1/8" hardened steel plate
- 2 - #8 x 1-1/4" pan head screws
- 2 - #6 x 1" flat head screws



FU-6283 KEYLOCK FASTENER

The KeyLock Newel Post Fastener is fully concealable. No extra moulding or wood plug is required. Use on finished floor surfaces, stairs, nosing, ceramic tile, and concrete. Designed to tightly draw two members together as the lag bolt head slides down the keyhole slot.

Package includes:

- 1 - 2-5/8" x 1-7/8" x 3/8" steel plate
- 1 - 3/8" x 5" lag bolt
- 4 - #10 x 3-1/2" wood screws

FU-6288 RAIL BOLT FASTENER



For joining handrails to fittings and newel posts.

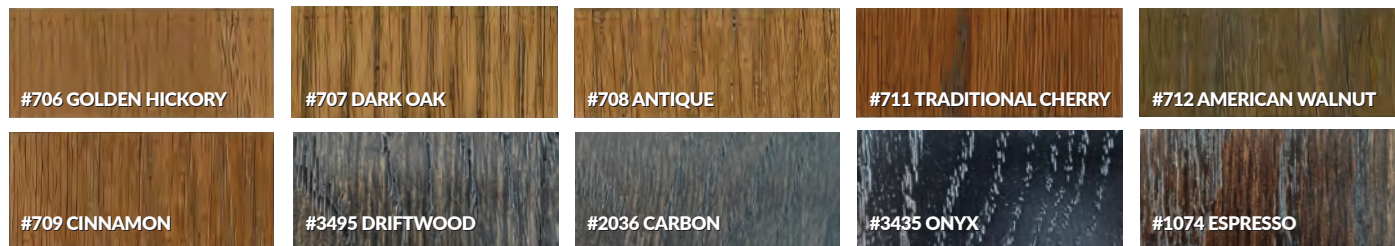
FU-6281 BALUSTERLOCK



For fastening balusters to stair treads.

PREFINISHING OPTIONS

STANDARD PRE-FINISH ON OAK



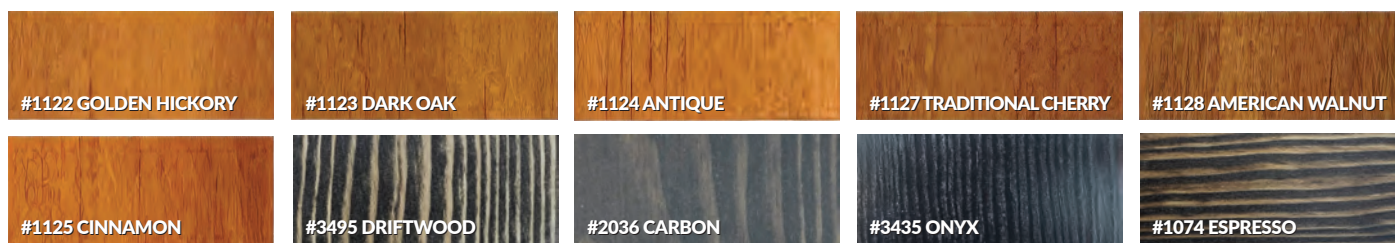
STANDARD PRE-FINISH ON POPLAR



STANDARD PRE-FINISH ON KNOTTY ALDER



STANDARD PRE-FINISH ON PINE



STANDARD PRE-FINISH ON MAPLE



CUSTOM COLORS

Don't see the perfect color? No problem! If none of our standard finish options are quite what you're looking for, we're happy to help find a custom solution. We can match nearly any color sample you provide - just ask! Whether you're aiming to coordinate with existing trim or create a statement piece, our pre-finishing experts will work with you to get the look just right.

REPRESENTATION OF COLOR ONLY; PLEASE CONTACT THE MILLWORK DEPARTMENT FOR PHYSICAL SAMPLES

THANK YOU FOR YOUR INTEREST IN MANION'S MILLWORK

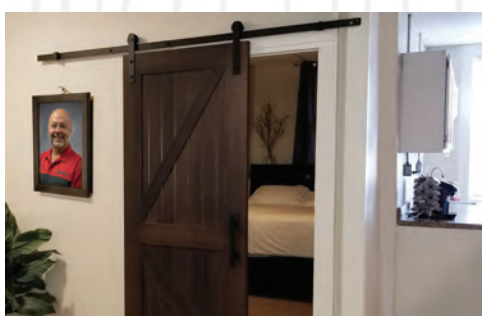
At Manion's Wholesale, we believe interior doors are more than just passageways — they're an essential part of your home's character. Our interior door collection features a wide variety of designs and construction styles to suit any space, from clean and modern profiles to classic, timeless looks. Whether you're finishing a new build or updating a single room, you'll find doors that strike the perfect balance between durability, style, and function.

Customize your interior door selection with options like pre-finishing, decorative sticking profiles, and a range of hinge and hardware choices. Want to see how your finished door will look before ordering? Use our Millwork Configurator to preview your design in real time.

With quality craftsmanship and flexible customization, Manion's Wholesale makes it easy to bring your interior spaces together with doors that feel right at home.

Rob Manion

Rob Manion
Chief Executive Officer



THANK YOU TO OUR VENDORS WHO CONTRIBUTED TO THIS CATALOG:

